# Lift Truck



- Hydraulic Lift Cylinder 2
- 3 Forks
- 4 Carriage
- 5 **Drive Wheels**
- **Steerable Wheels** 6
- 7 Chassis
- 8 **Parking Brake**
- 9 Brake
- 10 Counterweight
- **Rating Plate For Maximum Lifting Capacity** 11
- 12 Seat

### **Safety Devices**

- A Load Restrainer
- B Horn
- C **Backup Alarm**
- D **Overhead Guard**
- Ε **Flashing Light**
- F Safety Frame
- G **Suspension Seat**
- **Restraining Device (Seat Belt)** Η



Association paritaire pour la santé et la sécurité du travail Secteur fabrication de produits en métal et de produits électriques

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### LEGEND

**Preventative Measures** 

- Procedural Measures
- Orders/instructions

### **Priority Codes for applying risk measures:**

- A. Immediate stoppage and resolution
- **B.** Resolution as soon as possible
- C. Resolution according to normal company procedures

Priority

The suggested preventative measures are based in part from the Workplace Health And Safety Regulations (RSST), from An Act Respecting Occupational Health and Safety (Québec LSST, S-2.1), as well as CSA Standard B335.1-1977, ANSI B56.1-1975 and ASME B56.1-1993.

### **Mechanical Hazards**

Most likely injuries: Crushing, fractures, contusions, backaches, sprains, cuts, and foreign bodies.			Schedule Designated Person		
Preventative measures Applicable 🗹 Not applica	ble NA	Notes	Desig.	Sched.	Prior.
Risk Factor: Tipping Forward					1
• Ensure a rating plate stating the maximum lifting capacity is posted on the lift truck.					
• Ensure the total load is within the forklift's capacity.					
• Tilt the load backward to bring the forklift centre of gravity more to the back before travelling with a load					
• Keep the load low while travelling (forks from 10 to 15 cm (4 to 6in) off the floor).					
• Avoid sudden braking, which might move the centre of gravity to the front, especially when the load engaged approaches the rated maximum lift truck capacity.					
• When carrying a load, travel in reverse down an incline and travel forward up an incline.					
Install a floor-mounted loading deck to gain access to trailers.					
Risk Factor: Tipping Backward					
Ensure the lift truck is equipped with a safety frame.					
<ul> <li>Install chocks and use the truck or trailer's parking brakes to stop the trailer from traveling during loading and unloading.</li> </ul>					
• Avoid driving near pit and dock edges.					
Risk Factor: Tipping To The Side					
• Operate at low speed when turning.					
• Drive at an appropriate speed, taking into consideration the driving surface, visibility and nearby workers.					
• Avoid approaching a grade at an angle.					
Ensure the lift truck is equipped with restraining devices: lap belt, shoulder belt, bucket seat, guard, etc.					
• Keep a firm grip on the steering wheel in case the vehicle turns over; do not jump from the vehicle.					
• When not carrying a load, travel forward down an incline and travel in reverse up an incline.					
<ul> <li>Reduce driving speed when not loaded; an unloaded lift truck is less stable than when engaged with a load.</li> </ul>					

## Mechanical Hazards (continued)

Most likely injuries: Crushing, fractures, contusions, backaches, sprains, cuts, and foreign bodies.

Preventative measures Applicable Mot applicable	N/A	Notes	Desig.	Sched.	Prior.
Risk Factor: Collision With A Pedestrian Or Other Moving	Truck				
Ensure truck visibility: ▶install a flashing light.					
► Install a back-up warning device.					
• Use the horn at intersections.					
► Install mirrors at intersection.					
► Install clearly marked traffic signs for stops.					
<ul> <li>Inspect lift trucks daily; brakes, warning devices, leaks, tires, general condition.</li> </ul>					
<ul> <li>Ban pedestrian traffic around lift truck loading and unloading truck trailers.</li> </ul>					
Risk Factor: Collision With A Fixed Object					
Ensure traffic areas are well lit, wide, well marked, free and clear of clutter.					
Ensure height restriction traffic areas are clearly marked and clearly indicate the maximum headroom.					
Risk Factor: Falling Objects					
Protect the operator by fitting an overhead guard to the safety frame.					
► Place guards on racks in order to protect workers in the area.					
Risk Factor: Falling Personnel					
Supply an approved platform specifically designed for personnel lifting. The platform must be secure to the carriage and the worker must be secured to the platform with a harness.					
• Do not travel with personnel except if the truck is equipped with a second seat.					
Risk Factor: Flying Particles And Materials					
Install protective screens in the lift truck traffic area where there is a danger of flying projectile materials.					
• Wear CSA approved safety glasses with lateral protection.					
Risk Factor: Access To Moving Parts (Lift Mast, Engine)					
• Stop engine before routine inspections.					
•Never place hands or arms near the lifting mast moving parts.					
Risk Factor: Falling, Slipping While Mounting or Dismount	ing A	Lift Truck			
• Use the three-point support technique (one hand on the steering wheel, one on the truck frame and one foot on the foot hold). Never jump off a truck.					
► Apply non-slip material to the foothold.					
•Wear safety shoes with anti-slip soles.					

# **Ergonomic Hazards**

Most likely injuries: Musculo skeletal disorders, backaches, fractures, sprains.

Preventative measures A <sub>1</sub>	pplicable 🖌	Not applicable	'A	Notes	Desig.	Sched.	Prior.
Risk Factor: Driving Shocks And Ja	nring						
Repair and level traffic areas; uneven railway crossing bridge, etc.	surfaces, ho	les,					
Install a seat with suspension that ab vibration.	sorbs shocks	and					
Risk Factor: Heavy And Bulky Obje	cts						
<ul> <li>Supply equipment for carrying and lif gas (LPG) cylinders.</li> </ul>	fting liquefie	d propane					
► Install a battery extractor.							
• Ask for help from a co-worker.							

Notes:

# **Chemical Hazards**

Most likely injuries: Burns, frostbite, intoxication, asphyxia, headaches, nausea.

Preventative measures Applicable 🗹 Not applicab	le MA	Notes	Desig.	Sched.	Prior.
Risk Factor: Spillage, Splatter Or Contact With A Danger	us Sul	ostance			
Consult MSDS documentation.					
•Wear personal safety equipment as prescribed.					
• Use handling equipment appropriate to the weight and shape of pieces and their packaging.					
• Close the supply valve and let the engine run until the supply line has depleted all its fuel, before replacing an LPG cylinder.					
Keep battery charging stations and truck re-supply stations away from sources of ignition, due to the production of hydrogen gas and other flammable products.					
Implement emergency procedures in case of accidental spillage.					
► Install an emergency shower and an eye wash station.					
Risk Factor: Exposure To Carbon Monoxide					
Sample the air to evaluate carbon monoxide (CO) concentrations.					
Vent the workplace according to required air exchange standards.					
Periodically adjust the fuel-air mixture and ignition timing using an exhaust gas analyser.					
Supply an electric lift truck.					

Notes:

# **Physical Hazards**

Most likely injury: Hearing loss, successive glare, flash blindness, and heat stroke.

Preventative measures Applicable 🗹 Not applicab	le N/A	Notes	Desig.	Sched.	Prior.
Risk Factor: Noisy Workplace Environment					
Identify the sources of noise and implement measures to reduce noise at the source, whenever possible.					
► Install a soundproof operator's cabin.					
•Wear earplugs or earmuffs.					
Risk Factor: Exhaust Noise					
► Install a muffler.					
Risk Factor: Flash From Welding					
Install screens in lift truck traffic areas where there is risk of exposure to welding flashes.					
ullet Wear CSA approved safety glasses with lateral protection.					
Risk Factor: Exposure To Extreme Temperatures Or Large	Variat	ions Of Temperature			
► Install an enclosed cabin to allow climate control.					
Install weather-damping devices around shipping and receiving doorways.					
Supply warm clothes, winter insulated boots and gloves.					
Install ventilators to force heated air inside trailers for the winter and cooled air for the summer.					

### **Electrical Hazards**

Most likely injuries: Electrocution.

Preventative measures Applicable 🗹	Not applicable N/A	Notes	Desig.	Sched.	Prior.		
Risk Factor: Contact With Parts Normally Or Accidentally Energized							
•Apply battery-charging procedures.							
• Check battery supply cable insulation.							
• Wear insulating gloves.							
● Use insulated tools.							

### **Completed By:**